

A Survey on Processing & Utilization of Milk

Miss Monalisa Das¹, Prof. Surendra Nath Nayak², Prof.S.K.Das³
^{1,2,3} Department of Agriculture Siksha 'O' Anusandhan (Deemed to be University),
Bhubaneswar, Odisha
¹ monalisadas@soa.ac.in

Abstract

The goal of this paper was to survey milk processing strategies and utilization rate in West African Sub-Region. The Nigerian dairy industry speaks to a significant segment of the agribusiness part of the economy with incredible monetary, dietary, and social advantages. Processing of new milk is accomplished by neighborhood systems into different customary milk items. Around 47 kg of fluid milk per individual is devoured every year in Nigeria contrasted with a normal of 25 kg for the Sub-Saharan Africa locale. Buyers show solid inclination for privately created and handled items, for example kindirmo, nono, maishanu, cuku and wara. The decision of inclination depends on enhance, saw dietary benefit and local traditions and convictions. Likewise, the neighborhood items are accepted to be less expensive than their imported partners. Milk and nearby butter represented over 30% of all dairy items utilization. Urban family unit expend about 20% more dairy items than rustic family unit. Pastoralists are generally the makers yet devour less of the items. Present day milk processing systems and higher utilization rate ought to be empowered in West African Sub-region to guarantee improved human and animal efficiency in the locale.

Key words: Consumption Rate, Milk Processing Techniques, Nutritional Advantages

Introduction

Significant human dietary issue in Africa and Nigeria is the net insufficiency in animal protein admission, both in amount and quality[1]. The low protein admission has been answerable for decreased human profitability with high frequency of baby mortality, serious ailing health and general debilitating of human body which pre-arrange individuals to ailments, low wellbeing status, and shorter life expectancy[2]. For example, the normal utilization of animal protein every day is lower than the base of 35 g prescribed by the FAO for day by day upkeep[3]. Dairy items particularly milk is the most complete nourishment one can take having every one of the supplements fundamental for development and advancement of the body[4]. They give the most significant amino corrosive required for working out just as tissues fixes in people[5]. Animal protein similarly supplies its own level of vitality required for every day exercises[6]. It is likewise fundamental for the combination of specific hormones, compounds and body items in both man and animals[7]. As indicated by the Government Division of Animals and Nuisance Control Administrations in 1990, dairy cattle populace in Nigeria is about 13.9 million. Out of this number, 13.5 million (96%) are in the hands of the pastoralists which are overseen in a customary manner[8].

This pastoral batch is liable for the stock of milk devoured in Nigeria[9]. Just not many imported breeds, for example, other companies are kept for exploratory purposes in government possessed organizations[10]. Around scarcely any private business dairy ranches exist in the nation. These homesteads produce an unimportant extent of milk in Nigeria. In northern Nigeria, where main part of the milk is delivered, milk utilization is around 50 l for each capital every year contrasted with a national normal of 20 to 25 l for every capital every year. This is four times beneath the base amount prescribed by the WHO (World Health Organization) and somewhere in the range of 20 and multiple times less than the European normal. Imported items speak to over 90% of the milk devoured in Nigerian urban communities, and once in a while dips under 75%. The reliance on imported milk has become an old style endless loop and receiving in return has turns into an issue. The customary milk generation and processing industry has not had the option to satisfy the yearnings of the individuals as far as amount and quality. It is that, this paper was intended to audit milk processing procedures and utilization rate in West African Sub-Locale.

Dairy Industry In Nigeria

As indicated by FAO report, the dairy business gives a method for business for a huge extent of pastoral families in Nigeria. For example, around 183,000 provincial family units were said to have gotten some pay from the dairy business in 1986. This capacity of the dairy endeavor to create customary pay and to add to the family unit diet all the time during the time is a bit of leeway over different agribusiness endeavors. What's more, aside from giving work to the processors, it likewise gives salary to casual milk brokers, cooperatives and other people who have any managing the milk markets. Appraisals from inoculation, cows charge and test studies put the cow's populace in Nigeria at about 12 million, while the Government Office of Insights put it at 16 million. Around 96 percent of the total cow's populace in Nigeria is accepted to be in the hands of pastoralists, who are prevalently Fulanis, the Shuwa Bedouins, and the Bororos. Therefore, they are the most significant wellspring of household milk in Nigeria. These herders practice a customary sort of the board whereby steers are held in the region of the town or urban zones during the wet season and afterward taken to bring down fields during the hot months looking for greener brushing zones.

Milk Consumption

Milk is a liquid nourishment created in the mammary organ of female animals following parturition. It is an emulsion of butterfats and water. The watery stage contains proteins, lactose, minerals, proteins and nutrients. Dairy items utilization in Nigeria is higher than the normal utilization by the sub-Saharan African utilization. Around 47 kg of fluid milk per individual is devoured every year in Nigeria contrasted with a normal 25 kg for the sub-Saharan Africa region. Buyers show solid inclination for locally created and prepared items, for example, milk, butter and yogurt. The decision depends on enhance, saw healthy benefit and custom. The nearby items are additionally a lot less expensive than their imported partners. Sharp milk and neighborhood butter represented over 30% of all dairy items utilization. Urban family expend about 20% more dairy items than rustic family. Pastoralists

are generally the makers yet expend less of the items. The heft of the milk created by Pastoral Fulanis are offered to urban duelers for trade of cash, grains and other life necessities.

Dairy Chemistry And Nutritive Value

1. Physical Properties of Milk:

Since milk is 87% water, its physical properties are basically those of water, altered to some reach out by the fixation also, condition of scattering of strong constituent. The estimations of physical properties are helpful in quality control and to recognize variety from the typical if there should be an occurrence of disintegration. It is likewise helpful in the plan of dairy equipment and in identifying defilement of milk. Milk is heavier than water as a result of the broke up constituents. The level of sharpness or alkalinity is named pH. The pH of 7 nonpartisans, under 7 is causticity and more than 7 is alkalinity. Subsequently, milk has a pH of 6.5 – 6.7 and is somewhat acidic. The point of solidification of milk is -0.54 to -0.59°C and the breaking point of milk is 100.17 °C. The shade of milk ranges from white to yellow or cream shading.

2. ChemicalComposition of Milk and Milk Items:

The normal piece of dairy animal's milk is as per the following: Water (87%), Fats (2.9%), Lactose (4.9%), Proteins (3.5%) and Debris (0.7%). The absolute strong is 13% while non-fat strong is 9%. There is, be that as it may, variety in creation of milk between animal species. Milk creation varies among breeds and putting types of the cow may likewise fluctuate between one draining and the following and udder quarters, even in a similar animal. Different variables deciding milk is the plane of sustenance, temperature, accessibility of water, length of lactation, strength of the animal, the executives and age of the animal.

3. Milk Items Processing:

It is the utilization of certain medications to crude milk to make it alright for human utilization or to change over to other attractive items. Such treatment could include warming and cooling for partition of milk constituent or definition.

4. Purpose behind Milk Processing:

Milk delivered from udder of bovine has various bacteria's, some could cause illness or they are pathogenic, this sickness could enter the milk through flies, tainted water or utensils. The most evident purpose behind processing is to protect the general wellbeing through parturition or pasteurization of milk and milk items. This guarantees disposal of malady causing microscopic organisms. Different purposes behind processing are to get dissipated also, condensed milk, this will diminish the expense of transportation since the user have diminished the amount of water. It likewise diminishes extra rooms. Processing likewise delivers cream which is utilized for frozen yogurt. The milk protein, casein is prepared into cheese of various assortments. Another purpose behind processing is to fit in with industry and wellbeing guidelines, for instance, in nations where dairy items are investigated before

they are sold, natural dairy item won't be passed available to be purchased whenever set safe guidelines are not met. Such measures require some level of processing. Instances of dairy items are new milk, aged milk, cheese, yogurts and whey.

5. Pasteurized Milk:

The pasteurized milk is a procedure by which milk or milk items are warmed to a particular temperature and held there for a particular time to crush all pathogenic microscopic organisms. Two strategies are utilized in pasteurization this incorporates:

a. The Holding, Vat/Batch Techniques:

Crude milk is warmed in a compartment to in any event 62°C and holding at such temperature for 30 minutes. The milk is then cooled for bundling.

b. HTST (The High Temperature Brief Time Techniques):

Milk is warmed to in any event 72°C and holding at that temperature consistently for in any event 15 seconds in an endorsed and appropriately worked gear, for example, plate or cylinder type pasteurizer. The milk is siphoned through heat exchanger where it has contact with heat for 15 seconds and the milk is then cooled and bundled. Pasteurization slaughters about 99.6% everything being equal.

6. Sterilization/ Sterilized Milk:

It is an item gotten from crude milk that is warmed to a high temperature of 92.4 °C-97.0°C for extensive stretches of 15-30 minutes with the goal that all bacteria's, both pathogenic and non-pathogenic are obliterated. For the most part, the cluster technique or constant stream techniques at ultrahigh temperature is utilized. The kind of sterilized milk isn't wonderful and warming at such a high temperature may bring about a reduction in the nutrient substance.

7. Evaporated Milk:

It is made by vanishing water from entire milk at 70.4°C-73.2°C in a vacuum. About half of the water in the first milk is bubbled off. This procedure can be accomplished in the house by gradually dissipating water from milk in a pot, or the pot is set in a water shower until the milk smells like evaporated milk prevalently known as pinnacle milk or carnation brand. Modernly, the concentrated milk is filled into tins and pasteurized under pressure at 116°C for 15 minutes to kill every single miniaturized scale animal and in-enacted proteins.

8. Condensed Milk:

The item is gotten by concentrating entire milk under a vacuum to focus going from 2.5:1 to 4:1. The standard proportion is 2.8:1. This implies 2.8 volume of milk or its numerous is evaporated until one volume remains. About 18% sugar as sucrose is included and the item is named improved condensed milk.

9. Skimmed Milk:

Skimmed milk is characterized as milk from which an enough extent of milk fat has been diminished so as to lessen its milk fat substance to not exactly the base for entire milk. is likewise assigned as non-fat, sans fat or defatted milk. It can remain for 16 months without waste before fat is evacuated also, less mechanisms for microbe's development are evacuated in any case, and entirety milk remains just 10 months.

10. Butter:

At the point when cream is upset by stirring, enormous blockheads structure to yield margarine. This is on the grounds that fat particles have mucin like materials which are clingy; tumult makes enormous blockheads structure. This blockhead of yellow fat structure is Skimmed called margarine. A vessel where cream is upset is known as the stir and agitating is the procedure or then again the demonstration of working agitate. Cream is placed into a stir where it is exposed to mechanical tumult. In a brief span, yellowish granular shows up, which is the main type of margarine. The fluid is depleted off and the granules are washed a few times too with clean virus water. The granules are worked or massaged into a strong mass which is called margarine. During the manipulating procedure, 1-2% salt is added by weight to upgrade kind of margarine, the butter is then cut into rectangular shape and enveloped by water confirmation material and put away in a cool spot. Butter contains about 80% fats, 16% water, 1% curd and 2.5% salt. The primary fluid depleted from butter subsequent to stirring is called margarine milk; in India margarine oil is called Gee.

11. Cheese:

Cheese is the item produced using the isolated curd acquired by coagulating the caesin of milk, skimmed milk or milk advanced with cream. Curd is the coagulated piece of milk or coagulum. The coagulation is joined by methods for rennin or other reasonable catalysts, lactic corrosive, maturation or by the mix of the two. The curd might be changed by heat, pressure, aging ages, extraordinary form or reasonable seasonings. Cheese is a complex nourishment item comprising principally of casein, fat and water. The level of fat in cheese is impacted to the best degree by the level of fat in milk utilized for its generation. There are a few different ways of making various types of cheese. Essentially, there are two basic methodology required for most cheese making: Generation of coagulum or curd and relieving. An unadulterated culture of explicit microscopic organisms is added to the milk to deliver an ideal acidity and flavor. A protein coagulant is included to encourage the protein which shapes the body of the cheese. After precipitation of milk solids, the fluid which remains is called whey. This is depleted off and the curd is washed altogether with clean virus water. The cheese is placed into cheese fabric and the water is squeezed out. Around 2-5% salt is included and the cheese is framed into explicit shapes and put away for half a month to create trademark season. Shading specialists might be added to the cheese.

Milk Micro-Biology, Quality And Control

Fresh milk from sound udder contains not very many bacteria's. The bacterial burden is around 500-1000/ml. Milk will be sullied with microscopic organisms after it is drawn from the udder, the quantity of microbes will increment significantly during holding and transportation. The rate at which living beings duplicate depends on temperature of the milk and types of microbes present. Under ordinary conditions, milk will remain for a time of 72 hrs. when it is kept at 4 °C. The increase is likewise impacted by the level of bacterial defilement in the milk. Wellsprings of microscopic organisms in milk are: through the hair of the animal, the waste, air, feed-stuff, soil, milk taking care of gear and the milker's fabric, hair of the milker and different exercises. Milk is a generally excellent supplement medium and once smaller scale life forms enter the milk, their numbers increment quickly.

Bacterial Activity In Milk

There is a decline in the quantity of microscopic organisms in milk for a period after it has been drawn from the udder. This is resolved by plate check. This activity goes on for around 3 hours after the milk has been drawn. High temperature of 59 °C-79 °C for 30 minutes seem to wreck the germicidal property of milk. Bacterial activity in milk is because of negative conditions which murder the bacteria's. A few bacteria's might be ingested by the leukocytes in the milk. Bacterial activity in crude milk has next to zero impact on streptococcus lactose bacteria's and corrosive delivering microbes. This circumstance empowers the lactic corrosive bacteria's to mature lactose in milk to enough causticity, which forestalls development of the bacteria's furthermore, some other pathogenic microbes. The lactic corrosive forestalls the development of most sorts of microbes destined to be available and in this way go about as an additive.

Methods In Cleaning Dairy Equipment

Wash and flush equipment with basic measure of cool cleaning water. For hand cleaning, use fiber or nylon bristle brushes, the water ought to be hot (43-48 °C). Circling techniques of cleaning: Wash or flush through framework until the flush water appears clear at the release. Include phosphoric corrosive and water furthermore, heat to 70.4°C and ensure it courses through the equipment for 30 minutes. Flush again with clean cool water so as to guarantee that, there is no acidic taste. Include a soluble cleanser and drop harsh pop and clean gear once more. Flush very well with clean water until there is no dangerous feel to the water and it doesn't taste severe. Channel equipment and let it remain until it is pasteurized preceding use.

Promoting Of Milk And Milk Items

Milk is sold in the town level in the crude structure as privately handled in to kindirmo & nono and sold around by the Fulani ladies and young ladies. This occurs, normally, at the beginning of the downpours when the item is plentiful. They too sort out sellers who go around from town to town to purchase the milk and ship it to places where it's lacking. There

are additionally some privately introduced ventures, for example companies who purchase the item and procedure it into yogurt and offer to buyers. There are additionally a few retailers, as a rule at the engine parks who purchase the milk from the vendors furthermore, stock it into chill ice milk for clients and voyagers. Be that as it may have developed and entrenched organizations delivers, procedures and offers to the shoppers completed items like pinnacle, cheese, yogurt, butter and so on.

Conclusion

There are poor dairy processing innovations and utilization rate in Nigeria and somewhere else in West African Sub-Locale. Dairy processing strategies are not all around created with customary strategies being the normal element. This conventional industry forms these items into nono, kindirmo, fura da nono, cheese, and yogurt market them in semi-urban and urban areas. Different variables answerable for low utilization of the items incorporate the poor financial status of the individuals. So as to advance the processingsystems and utilization rate, there ought to be supported dairy advancements gave by government and the private areas. This will upgrade efficiency, increase living expectation of the masses, and lessen destitution and sicknesses around the landmass.

References

1. S. K. Sharma, S. Bansal, M. Mangal, A. K. Dixit, R. K. Gupta, and A. K. Mangal, "Utilization of food processing by-products as dietary, functional, and novel fiber: A review," *Critical Reviews in Food Science and Nutrition*. 2016.
2. J. Barlowska, M. Szwajkowska, Z. Litwińczuk, and J. Król, "Nutritional Value and Technological Suitability of Milk from Various Animal Species Used for Dairy Production," *Compr. Rev. Food Sci. Food Saf.*, 2011.
3. P. Jelen, "Whey Processing: Utilization and Products," in *Encyclopedia of Dairy Sciences: Second Edition*, 2011.
4. A. Jukkola and O. J. Rojas, "Milk fat globules and associated membranes: Colloidal properties and processing effects," *Advances in Colloid and Interface Science*. 2017.
5. M. Hilali, E. El-Mayda, and B. Rischkowsky, "Characteristics and utilization of sheep and goat milk in the Middle East," *Small Rumin. Res.*, 2011.
6. M. Mojarab Soufiyan, M. Aghbashlo, and H. Mobli, "Exergetic performance assessment of a long-life milk processing plant: A comprehensive survey," *J. Clean. Prod.*, 2016.
7. A. Sadia et al., "A survey of aflatoxin M1 in milk and sweets of Punjab, Pakistan," *Food Control*, 2012.
8. K. Johari, N. Saman, S. T. Song, H. Mat, and D. C. Stuckey, "Utilization of coconut milk processing waste as a low-cost mercury sorbent," in *Industrial and Engineering Chemistry Research*, 2013.
9. I. Seiquer, C. Delgado-Andrade, A. Haro, and M. P. Navarro, "Assessing the effects of severe heat treatment of milk on calcium bioavailability: In vitro and in vivo studies," *J. Dairy Sci.*, 2010.
10. L. H. Dossa, M. Sangaré, A. Buerkert, and E. Schlecht, "Intra-urban and peri-urban differences in cattle farming systems of Burkina Faso," *Land use policy*, vol. 48, pp. 401–411, 2015.